OPERATING INSTRUCTIONS

Dust Extractor

T7500
T8600
T10000
T15000
T18000

READ ALL INSTRUCTIONS BEFORE USING
Introduction

Dear Customer.
Thank you for choosing Pullman Ermator as your supplier.

We hope that the dust extractor will be to your satisfaction and meet your expectations.

Pullman Ermator has been manufacturing professional dust extractors since 1967 and has over the years acquired a genuine technical knowledge in this area. We strive to improve in our product segment and will continue to supply the market with new equipment.

Notice!

These instructions are only for the dust Extractors T7500/T8600/T10000/T15000/T18000.

The dust Extractor can only be used with dry, non-explosive material.

Ermator will not be held responsible if the air cleaner is used for other applications or has been used in ways other than those outlined in this instruction manual.

Before using the machine, please read the safety regulations carefully.

Read the complete instruction manual before using the dust extractor.

All spare part used for the dust extractor must be those specified by Pullman Ermator.
Unpacking
When unpacking the machine, please check for damage and that that following accessories are included:
• The hose with end fittings

If any of above-mentioned parts are missing, please contact your local distributor or our sales representative.

Safety Instructions

Handling

Warning
• Cables damaged through crushing or splitting can be dangerous if used and should be replaced immediately. Risk of personal injury.

Warning
• Do not connect the machine to an unearthed socket. Risk of personal injury.

Warning
• Make sure the assembly area is firm, so the dust extractor does not tip over. Risk of personal and material injury.

Warning
• Risk of pinching when handling the toggle fastener.

Warning
• The machine must not be used in environments where explosive gases may be present. Serious risk of explosion.

Service

Warning
• Remove the plug from the wall socket when carrying out maintenance work. Risk of personal injury.

Warning
• Dust can be spread when the coarse filter and the absolute filter are replaced that can be dangerous to health. Accordingly, the user should wear protective glasses, protective gloves, and a breathing mask conforming to protection class FFP3.

Warning
• Do not puncture the absolute filter. Risk of dust dispersion.
Function
The machine is used for sucking and separating dry, non-combustible dust with an explosion limit value of \(>0.1\text{mg/m}^3\).
The motor is started by the switch. Dust laden air is then sucked through the inlet valve at high speed via the suction hose. The air is slowed down by the cyclone and coarse dust particles are separated out, partly by centrifugal force and partly by gravity. Air and finer particles then pass through the tube filter where separation takes place. The machine is designed for filter cleaning by reverse air pulse. The separated dust accumulates in the cyclone until the machine is switched off, when it drops through the bottom flap into the plastic bag.

**Warning**
Before starting the machine, check that the inlet valve is in the lower position.

Use
Before use, the user must be trained in the handling of the dust extractor and the hazardous dust.

**Warning**
Connect the electric plug to a power outlet with the correct voltage, see the nameplate.

Connect the electric plug to a power outlet with the correct voltage (see the designation plate).
The filter must be cleaned from time to time. This must be done before changing the plastic bag. It can also be done when the work is complete or when there is poor suction.

**Procedure:** Cover the inlet, let the machine build up vacuum for a few seconds then quickly push down on the top handle and release it. Repeat the procedure 4-5 times.

**Turn off the motor and wait until it stops completely, then uncover the inlet.**
If suction remains poor, the filter should be replaced.
The plastic bag may only be replaced after cleaning the filter.
The plastic bag must be tied up after removal.
Only use original parts.

Filter change
**Risk of dust dispersion - Use of personal safety equipment**
Unhealthy dust can be spread during filter change. Accordingly, the user should wear protective glasses, protective gloves, and a breathing mask conforming to protection class FFP3.

**WARNING:** Switch off the machine and pull the plug out of the socket.

Main filter
Loosen the two latches between the tank and the lower cyclone. Loosen the two latches at the hose connection between the tank and the absolute filter cover. Rotate the tank forwards. Rotate the filter plate counter clockwise 10 degrees and carefully turn filter and holder upside down. Place a plastic bag over the filter unit. Lift the filter carefully and pinch up the bag by hand and then tie the bag up. This bag must be properly disposed of.
Insert a new complete filter pack in reverse order. Only original filters may be used.
HEPA filter
Loosen the latches holding the filter cover and carefully lift the filter up and into a plastic bag. This bag must be properly disposed of. Insert new filters in reverse order.
Service

**WARNING**

Before cleaning and servicing the machine, you must switch the machine off and pull out the plug from the outlet.

- Avoid cleaning with a high pressure cleaner. If necessary, do not direct at the openings on the machine, especially the opening for the cooling air.

- Before moving the machine from the working area, the machine must be cleaned.

- All other equipment must be considered to be contaminated and be treated thereafter.

- If possible, use a special suitable room.

- Proper personnel protective equipment must be used.

- After a service, all parts that are contaminated must be taken care of properly in plastic bags, according to all regulations.

- If the vacuum cleaner has to be used for other purposes, it is extremely important that the vacuum cleaner is cleaned to avoid the spread of hazardous dust.

Accessories

<table>
<thead>
<tr>
<th>Part no.</th>
<th>Description</th>
<th>No/machine</th>
</tr>
</thead>
<tbody>
<tr>
<td>200600596</td>
<td>Filter package</td>
<td>1 ea (T7500/T8600)</td>
</tr>
<tr>
<td>201300436</td>
<td>Filter package</td>
<td>1 ea (T10000)</td>
</tr>
<tr>
<td>200700231</td>
<td>Filter package</td>
<td>1 ea (T15000,T18000)</td>
</tr>
<tr>
<td>200800006</td>
<td>Filter package without tensioner</td>
<td>1 ea (T15000,T18000)</td>
</tr>
<tr>
<td>200600595</td>
<td>MF5500 Hepa filter 100% DOP</td>
<td>4 ea (3 ea, T10000)</td>
</tr>
<tr>
<td>200600595</td>
<td>MF5500 Hepa filter 100% DOP</td>
<td>2 ea (T7500/T8600)</td>
</tr>
<tr>
<td>1376013</td>
<td>Longopac (4-pcs)</td>
<td>1 ea</td>
</tr>
</tbody>
</table>

For other spare parts, see the enclosed spare parts list.

Warranty

All Pullman Ermator devices and accessories have a 12-month factory warranty for material and manufacturing defects. When returning the attached warranty slip, the warranty extends to 36 months. Do not attempt to repair the suction apparatus without the consent of the manufacturer.

The warranty does not cover defects which are the result of normal wear and tear, negligence, defective use, unauthorised repair or the suction apparatus being connected to the incorrect voltage.

In the event of any complaint, the suction apparatus or an agreed part of it must be returned to us or our authorised representative for warranty examination and for any warranty repair or replacement.
Problem solving

The dust extractors are designed and manufactured for severe environments and tasks, but the user must note that the machine components must be protected from knocks and blows. Filter and sealing connections are carefully chosen for the environment of the operator. Therefore, the machine must be handled with care if it is to work correctly for many years.

<table>
<thead>
<tr>
<th>Problem</th>
<th>Cause</th>
<th>Procedure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Motor does not start</td>
<td>No power</td>
<td>Connect the machine</td>
</tr>
<tr>
<td></td>
<td>Switch defective</td>
<td>Change</td>
</tr>
<tr>
<td>Motor stops immediately</td>
<td>Wrong fuse</td>
<td>Connect the correct fuse</td>
</tr>
<tr>
<td>Motor runs but there is no suction</td>
<td>Hose not connected</td>
<td>Connect the hose</td>
</tr>
<tr>
<td></td>
<td>Hose blocked</td>
<td>Clean the hose</td>
</tr>
<tr>
<td></td>
<td>No plastic bag</td>
<td>Install plastic bag</td>
</tr>
<tr>
<td>Motor runs but suction is poor</td>
<td>Damage to the hose</td>
<td>Change hose</td>
</tr>
<tr>
<td></td>
<td>Blocked filter</td>
<td>Change filter</td>
</tr>
<tr>
<td></td>
<td>Top cover loose</td>
<td>Adjust</td>
</tr>
<tr>
<td></td>
<td>Dirt in the flap</td>
<td>Clean the flap.</td>
</tr>
<tr>
<td></td>
<td>Sealing defective</td>
<td>Clean the flap. Use protective equipment</td>
</tr>
<tr>
<td>Dust blows from motor</td>
<td>Defective or loose filter</td>
<td>Adjust or change</td>
</tr>
<tr>
<td>Abnormal noise</td>
<td></td>
<td>Order service</td>
</tr>
</tbody>
</table>

SAVE THESE INSTRUCTIONS!
## TECHNICAL DATA

<table>
<thead>
<tr>
<th></th>
<th>T7500</th>
<th>T8600</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>VOLTAGE</strong></td>
<td>230 Vac, 3-phase 60 Hz</td>
<td>480 Vac, 3-phase 60 Hz</td>
</tr>
<tr>
<td><strong>POWER</strong></td>
<td>7500 W</td>
<td>8600 W</td>
</tr>
<tr>
<td><strong>MAX AIRFLOW</strong></td>
<td>600 m³/h 353 CFM</td>
<td>600 m³/h 353 CFM</td>
</tr>
<tr>
<td><strong>MAX VACUUM</strong></td>
<td>28 kPa (110” waterlift)</td>
<td>28 kPa (110” waterlift)</td>
</tr>
<tr>
<td><strong>HOSE</strong></td>
<td>15 m x Ø 76 mm 45“ x Ø 3”</td>
<td>10 m x Ø 76 mm 33“ x Ø 3”</td>
</tr>
<tr>
<td><strong>INLET</strong></td>
<td>Ø 76 mm Ø 3”</td>
<td>Ø 76 mm Ø 3”</td>
</tr>
<tr>
<td><strong>MAIN FILTER</strong></td>
<td>&gt;99.5% Filter surface 2,9 m² 4,1 sq'</td>
<td>&gt;99.5% Filter surface 2,9 m² 4,6 sq'</td>
</tr>
<tr>
<td><strong>HEPA FILTER</strong></td>
<td>HEPA H13 Filter surface 5 m² 7,8 sq'</td>
<td>HEPA H13 Filter surface 5 m² 7,8 sq'</td>
</tr>
<tr>
<td><strong>SOUND LEVEL</strong></td>
<td>74 dB(A)</td>
<td>74 dB(A)</td>
</tr>
<tr>
<td><strong>DUST COLLECTION SYSTEM</strong></td>
<td>Longopac</td>
<td>Longopac</td>
</tr>
<tr>
<td><strong>DIMENSION LxWxH</strong></td>
<td>1410 x 760 x 1730 mm 49“ x 27“ x 69“</td>
<td>1400 x 785 x 1800 mm 49“ x 27“ x 69“</td>
</tr>
<tr>
<td><strong>WEIGHT</strong></td>
<td>189 kg</td>
<td>189 kg</td>
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</table>
# TECHNICAL DATA (continued)

<table>
<thead>
<tr>
<th></th>
<th>T10000</th>
<th>T15000</th>
<th>T18000</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>VOLTAGE</strong></td>
<td>480 Vac, 3-phase 60 Hz</td>
<td>230 Vac, 3-phase 60 Hz</td>
<td>480 Vac, 3-phase 60 Hz</td>
</tr>
<tr>
<td><strong>POWER</strong></td>
<td>12600 W</td>
<td>15000 W</td>
<td>18000 W</td>
</tr>
<tr>
<td><strong>MAX AIRFLOW</strong></td>
<td>820 m³/h 480 CFM</td>
<td>1100 m³/h 647 CFM</td>
<td>1100 m³/h 647 CFM</td>
</tr>
<tr>
<td><strong>MAX VACUUM</strong></td>
<td>30 kPa (120” waterlift)</td>
<td>30 kPa (120” waterlift)</td>
<td>30 kPa (120” waterlift)</td>
</tr>
<tr>
<td><strong>HOSE</strong></td>
<td>15 m x Ø 76 mm 45“ x Ø 3”</td>
<td>10 m x Ø 76 mm 33“ x Ø 3”</td>
<td>10 m x Ø 76 mm 33“ x Ø 3”</td>
</tr>
<tr>
<td><strong>INLET</strong></td>
<td>Ø 76 mm Ø 3”</td>
<td>Ø 102 mm Ø 4”</td>
<td>Ø 102 mm Ø 4”</td>
</tr>
<tr>
<td><strong>MAIN FILTER</strong></td>
<td>&gt;99.5% Filter surface 3,9 m² 6,1 sq’</td>
<td>&gt;99.5% Filter surface 4,9 m² 7,6 sq’</td>
<td>&gt;99.5% Filter surface 4,9 m² 7,6 sq’</td>
</tr>
<tr>
<td><strong>HEPA FILTER</strong></td>
<td>HEPA H13 Filter surface 7,5 m² 11,6 sq’</td>
<td>HEPA H13 Filter surface 10 m² 15,5 sq’</td>
<td>HEPA H13 Filter surface 10 m² 15,5 sq’</td>
</tr>
<tr>
<td><strong>SOUND LEVEL</strong></td>
<td>74 dB(A)</td>
<td>74 dB(A)</td>
<td>74 dB(A)</td>
</tr>
<tr>
<td><strong>DUST COLLECTION SYSTEM</strong></td>
<td>Longopac</td>
<td>Longopac</td>
<td>Longopac</td>
</tr>
<tr>
<td><strong>DIMENSION LxWxH</strong></td>
<td>1410 x 760 x 1730 mm 55“ x 29“ x 68“</td>
<td>1400 x 785 x 1800 mm 55“ x 31“ x 71“</td>
<td>1400 x 785 x 1800 mm 55“ x 31“ x 71“</td>
</tr>
<tr>
<td><strong>WEIGHT</strong></td>
<td>285 kg 630 lbs</td>
<td>335 kg 738 lbs</td>
<td>335 kg 738 lbs</td>
</tr>
</tbody>
</table>
OM ÖVERENSSTÄMMELSE
DECLARATION OF CONFORMITY
DECLARATION DE CONFORMITÉ
ERKLÄRUNG DER ÜBERSTIMMUNG
SAMSVARSERKLØRING

Pullman Ermator AB
Industrivägen 10
S-777 34 SMEDJEBACKEN

Försäkrar under eget ansvar att maskinen
Declare under our sole responsibility that the machine
Certifie sous sa propre responsabilité que le produit ciaprès
Versichern auf eigener verantwortung, dass das Produkt
Forsikrer under eget ansvar at maskinen

<table>
<thead>
<tr>
<th>Modell</th>
<th>Nr./No:</th>
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<tbody>
<tr>
<td>T7500</td>
<td>0700492c0001-xxxx</td>
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<tr>
<td>T8600</td>
<td>0600403a0001-xxxx</td>
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<tr>
<td>T10000</td>
<td>1300425 0001-xxxx</td>
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<tr>
<td>T15000</td>
<td>1300497 0001-xxxx</td>
</tr>
<tr>
<td>T18000</td>
<td>0700508b0001-xxxx</td>
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</table>

Tillv.år/Manufact.year/Baujahr: The first two digits in the serial number shows first manufacturing year (i.e. T7500 0700492c0001-xxxx = Manufacturing year 2007-)

som omfattas av denna försäkring är i överensstämmelse med standarder:
included in this declaration, follows the provisions of the:
est conforme aux aux normes suivantes:
den folgenden Normen entspricht:
er i överensstemmelse med standarder:
SS-EN 60335-1: 2002+A11+A1+A12+A2+A13+A14
SS-EN 60335-2-69:2009
SS-EN 61000-6-3:2007
SS-EN 61000-6-2:2005

enligt villkoren i/according to/selon/laut/i henhold til villkårene i
Machine Directive 2006/42/EC
Low voltage Directive 2006/95/EC
EMC Directive 2004/108/EC
SMEDJEBACKEN  2006.01.01

Torbjörn Bengtsson
VD
General Manager
<table>
<thead>
<tr>
<th>Pos</th>
<th>Qty</th>
<th>Part number</th>
<th>Description</th>
</tr>
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<tr>
<td>1</td>
<td>1</td>
<td>200600656</td>
<td>Top cover</td>
</tr>
<tr>
<td>2</td>
<td>1</td>
<td>200600655</td>
<td>Filter cleaning unit</td>
</tr>
<tr>
<td>3</td>
<td>1</td>
<td>200600657</td>
<td>Tank complete</td>
</tr>
<tr>
<td>4</td>
<td>1</td>
<td>200600658</td>
<td>Handle</td>
</tr>
<tr>
<td>5</td>
<td>1</td>
<td>1370022</td>
<td>Rubber stop</td>
</tr>
<tr>
<td>6</td>
<td>5</td>
<td>200600606</td>
<td>Excentric lock kit</td>
</tr>
<tr>
<td>7</td>
<td>1</td>
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</tr>
<tr>
<td>8</td>
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<td>200600652</td>
<td>Valve incl. gasket</td>
</tr>
<tr>
<td>9</td>
<td>2</td>
<td>9698+9699</td>
<td>Gasket for inlet valve</td>
</tr>
<tr>
<td>10</td>
<td>1</td>
<td>201000028</td>
<td>Inlet plate 3&quot; camlock</td>
</tr>
<tr>
<td>11</td>
<td>1</td>
<td>200600620</td>
<td>Lower tank complete</td>
</tr>
<tr>
<td>12</td>
<td>1</td>
<td>25007</td>
<td>Holder flap</td>
</tr>
<tr>
<td>13</td>
<td>1</td>
<td>200600621</td>
<td>Flap complete</td>
</tr>
<tr>
<td>14</td>
<td>1</td>
<td>1351162</td>
<td>Anti skid</td>
</tr>
<tr>
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<td>1</td>
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<td>Belt</td>
</tr>
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<td>16</td>
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<td>1376013</td>
<td>Longopac bag</td>
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<tr>
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<td>2</td>
<td>201200062</td>
<td>Front wheel kit (1 wheel + cap)</td>
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<tr>
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<td>200600719</td>
<td>Wagon rear</td>
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<td>25320</td>
<td>Caster wheel</td>
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<tr>
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<td>20090046</td>
<td>VACUUM PUMP 3x230 V (T7500)</td>
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<tr>
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<td>5352003</td>
<td>VACUUM PUMP 3x480 V (T8600)</td>
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<td>200600712</td>
<td>Motor cover kit</td>
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<td>1352060</td>
<td>Cooling fan motor cover</td>
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<td>Hose 3&quot;</td>
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<td>Vacuum check valve</td>
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<td>80830</td>
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<td>Qty</td>
<td>Part number</td>
<td>Description</td>
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<tr>
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<tr>
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<td>Top cover</td>
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<td>Filter cleaning unit (T10000)</td>
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<td>200600658</td>
<td>Handle</td>
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<td>Upper tank kit (T10000)</td>
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</tr>
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<td>Excentric lock kit</td>
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<td>FILTER PACKAGE KIT (T10000)</td>
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<td>Valve incl. Gasket kit</td>
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<tr>
<td>9</td>
<td>2</td>
<td>9698+9699</td>
<td>Gasket for inlet valve</td>
</tr>
<tr>
<td>10</td>
<td>1</td>
<td>201000028</td>
<td>Inlet plate 3&quot; camlock</td>
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<td>Lower tank kit</td>
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<td>Nut for longpac holder on lower tank</td>
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<td>25007</td>
<td>Holder flap</td>
</tr>
<tr>
<td>14</td>
<td>1</td>
<td>200600621</td>
<td>Flap complete</td>
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<tr>
<td>15</td>
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